

Global Presence & Business Expansion Plan



ENERGY EQUIPMENT DIVISION





Manufacturing Unit

Plot No. 240, Sector-3, Growth Center, HSIIDC, Bawal, Haryana, India Ph.: +91 (1284) 269400-99 Fax: +91 124 2290884 e-mail: sales@blissanand.com **Corporate Office**

92B & 93B, Sector-5, IMT Manesar, Gurugram, Haryana - 122050, India Ph.: +91 (124) 4366000 (10 Lines) Fax: +91 124 2290884 e-mail: sales@blissanand.com **ENERGY EQUIPMENT & SYSTEM**

FOR

OIL, GAS & POWER SECTOR

ABOUT BLISS ANAND







'BLISS ANAND' is committed to partner Clean Energy generation, with a focus on customer satisfaction.

BLISS ANAND's state of the art manufacturing facilities located in India, UAE and USA, are well equipped with modern manufacturing paraphernalia and expert manpower, to deliver high performance engineered solutions, on time to process and power industries with a touch of professionalism and personal care.

Accredited as an ISO 9001:2008,ISO 14001:2004 company, Bliss Anand holds valid certificate of authorization of 'V','S','R' and 'PP' stamps, by ASME.

Additional prestigious approval 'Bliss Anand' holds are 'PED (Europe)', 'CRN (Canada)', NB/UV/VR(ASME) and CUTR (Russia).

Bliss Anand's core engineering team consisiting of qualified engineers and experienced managers are competent to deliver a wide range of products, in line with global quality standards and customer specifications in the energy sector.

Bliss Anand is proud to be associated with leading Global business houses in energy sector as an approved vendor for several decades.

Bliss Anand - "The Spirit to Walk An Extra Mile"







2/3 PHASE SEPARATOR SYSTEM/SKIDS

2/3 Phase Separator effectively separates well effluent into 2/3 phases: oil, water and gas, allowing the correct distribution decisions.

Highlights:

- Primary equipment for Separation of Liquid & Gas (Two Phases) or Oil, Water & Gas(Three Phases) from Oil Well Stream.
- Design & Manufacture as per API 12J.
- Internal Inlet Impingement Baffles, Wave Baffles, Flow Straightening Baffles, Weirs, Mist Eliminators & Vortex Breakers provided for effective separations.
- Designed to allow sufficient retention period.
- Controls & Instrumentation provided to accurately measure the Gas, Oil & Water flow rates, regulate the Pressure and Monitor the levels of Oil, Water in the Separator.
- Automated Liquid (Oil & Water) removal system.
- Designed for either Large Size / Pressure Range or Compact, Skid Mounted System.

INDIRECT WATER BATH HEATER

The heater is used to heat fuel gas at power generation plants, compressor stations and well-heads. The gas is heated before its pressure is reduced. Heating fuel gas while it is still at a high pressure keeps ice crystals and hydrates from forming in the lines when its pressure is reduced for combustion. Ice and hydrates can cause major damage to gas-fired turbines and other equipment.

The heater is used to heat crude oil at offshore platforms and refineries. The oil is heated to reduce its viscosity so it can be easily pumped.

Highlights:

- Designed in full compliance with API 12K specifications.
- Natural Draft Burners, directly mounted on Fire Tube &Forced Draft Burners.
- Precise temperature control.
- Removable Single or Twin Fire Tube Design.
- Removable Heating Coil for ease of maintenance.
- Burners System complete with Pilot, Main Burner, Gas Train, Spark Igniter with Transformer.
- Flame Arrestors at Burners Air Intake and Stack Top.
- Heating capacity upto 5 Million K.Cal/Hr.



GAS CONDITIONING REGULATING & METERING SYSTEM

The skid is designed as per applicable international quality norms to condition, regulate & transmit the gas as per the process requirement.

Highlights:

- Ensures supply of Dry and Dust Free Gas.
- Comprises of $1 \times 100\%$ Knockout Drum & $2 \times 100\%$ Filter Separators together with Indirect Water Bath Heater (as per service requirement) complete with Inter connecting Piping, Valves, Instrumentations, Electrical and PLC based Control Panels for unattended & smooth operation.
- Separation and Removal of Liquid from the Gas Stream.
- Compact, well-engineered skid mounted layout to facilitate easy access to all Valves,
- Instruments & Filter Elements.
- Condensate Tanks & Vent Stack also provided.
- Stainless Steel piping used downstream of Filter Separation System to ensure contamination free pure gas.

CHEMICAL INJECTION SKID

The Chemical Injection Systems are mainly used to inject a precise and accurate amount of chemical into the system with the required back pressure, continuously or at intervals.

Applications cover a spectrum of typical process requirements such as:

Asset Integrity: Biocides, Corrosion Inhibitors, Scale Inhibitors, Oxygen Scavengers.

Flow Assurance: Hydrate Inhibitors, Emulsion Breakers, Foam Control and Drag Reduction.

Refinery: Corrosion Control, Fouling Control and Fuel additives etc.

Highlights:

- We specialize in Design and Fabrication of Transportable/Permanent, Skid Mounted Chemical Injection Systems.
- These systems are built to customer requirement and in accordance with international design codes/standards.
- Pump selection, material of construction compatibility with chemical.
- Use of proven system component, 3D modality to check case of operation and maintenance etc.
- Single point or multipoint Injection Systems.
- Discharge rates from 0.1 to 300 LPH and discharge pressures from 0.1 to 10,000 psi.



FILTER SEPARATORS / DRY GAS FILTERS

Horizontal or Vertical Dry Gas Filters (HDGF or VDGF), are multistage devices that remove dust and other solids from gas and air, where no liquids are expected.

Highlights:

- Removes liquid / solid particles down to 1 micron with 99.9% efficiency.
- Horizontal/Vertical design.
- High performance, proven make, coalescing type glass fiber elements used in primary section.
- Secondary section provided with efficient impingement separators or misteliminators to remove coalesced liquid.
- Compact, well-engineered skid mounted layout to facilitate easy access to all Valves, Instruments & Filter Elements.
- In horizontal filter separator down comers from primary and secondary sections pass liquid to sump to prevent re-entry.
- Large liquid collection in volumes.
- Equipment provided with Quick Opening Closures for quick access to filter elements.
- $\bullet \quad \hbox{Provision for automated liquid level monitoring \& liquid removal.}$

HEATER TREATER

This equipment provides a safe, predictable convective heat transfer environment for your sensitive process fluids. This provide an even heat transfer avoiding hot spots and in turn avoiding thermo degradation and/or scaling of process fluid. The requirement of heating of various medias is achieved with this equipment.

Highlights:

- Adequately designed for both vertical & horizontal installation.
- Direct type & Indirect Type
- Custom built to suit the process requirement and the client need.
- Designed & Manufactured as per international quality norms.
- Light weight insulation reduces loading weight.
- Resistance to mechanical & thermal shocks.
- Faster start-up & cool down period.
- Low installation Cost, the heater with all instruments & controls can be skid mounted for simple, economical installation & relocation.





HYDROCARBON STORAGE TANK

Crude oil untreated and unrefined are stored in tanks for shipment to other locations or processing into finished products. These tanks are specifically designed to prevent leaks of hazardous liquids/gases.

Highlights:

- Design, engineering, procurement and fabrication of above the ground steel storage tanks with complete in-house design facility for floating, cone & dome roof tanks as per API 650.
- Supply includes tank protection systems like fire protection, rim seal fire protection and cathodic protection systems.
- Procurement & supply of tank accessories like flame arrestors, side entry mixers, radar gauges, level instruments, heating coils & other instruments as per engineering requirement.
- Technical support & assistance provided by trained personnel during erection & commissioning.



DESIGN, ENGINEERING, MANUFACTURING AND SUPPLY OF THE FOLLOWING

- Gas Dehydration Units
- Gas Sweetening Plants
- Gas Collection and Gathering Systems
- Indirect Water Bath Heater
- Two/Three phase Separators, Scrubbers and Knock out drums
- Vertical/Horizontal Emulsion Treaters

- Slug Catchers
- Chemical Injection System
- Fuel gas conditioning & Metering Skid
- Fuel and Lube Oil Treatment System
- API Storage Tanks of Tank Farm Projects
- Gas Compression

APPROVALS































































CERTIFICATIONS











Other Certification:

PED

ISO 14001: 2004

| 150

ISO 9001: 200

CERTIFICATIONS

CERTIFICATIONS

CERTIFICATE OF AUTHORIZATION

The named company is authorized by the American Society of Mechanical Engineers In animod company is authorized by the American Society of Mechanical Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the certification mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with this certification mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code.

COMPANY:

Engineers

Mechanical

of

Society

Bliss Anand Pvt. Limited SRV Division Plot #240, Sector -3, Growth Center, Bawal, Haryana 123501 India

Manufacture of pressure vessel pressure relief valves at the above location only

EXPIRES: March 16, 2017 CERTIFICATE NUMBER: 38,468

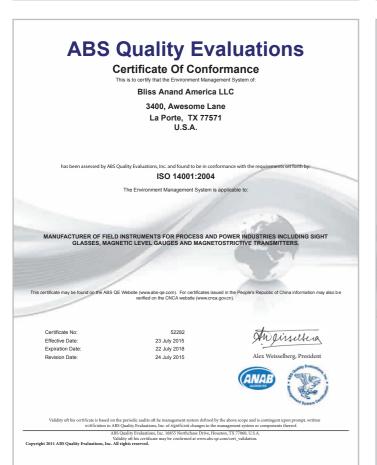
Boyar a. Erler

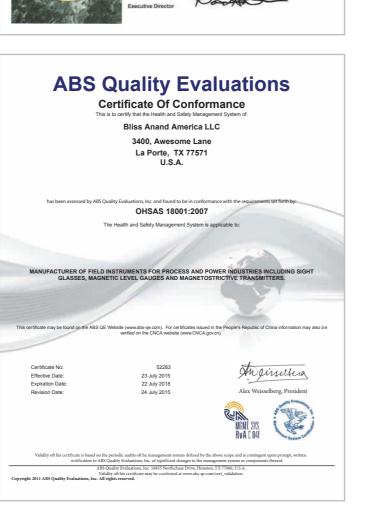
Vice President, Conformity Assessment

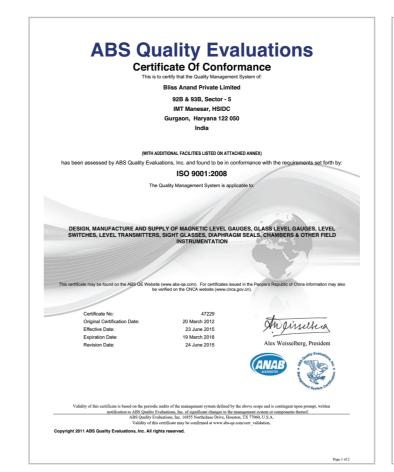


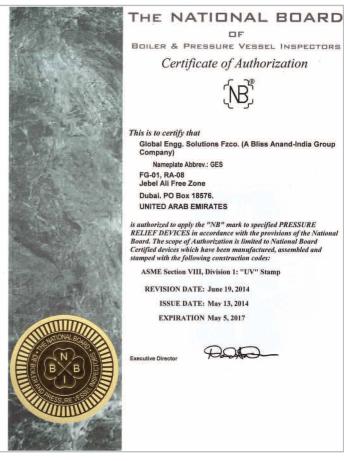
Paril D. W. on Director, Conformity Assessment













CERTIFICATE OF AUTHORIZATION

The named company is authorized by the American Society of Mechanical Engineers Internation company is authorized by the American Society or international Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the certification mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with this certification mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code.

Engineers

of

Society

Bliss Anand America, LLC 3400 Awesome Lane La Porte, Texas 77571

Manufacture of pressure vessels at the above location only

June 16, 2018 CERTIFICATE NUMBER: 51,014

Buyar a. Erler

Joseph Lauran



CERTIFICATE OF AUTHORIZATION

named company is authorized by the American Society of Mechanical Engineers The named company is authorized by the American Society or Mechanical Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the certification mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with this certification mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code.

Engineers

Society of Mechanical

Bliss Anand America, LLC 3400 Awesome Lane La Porte, Texas 77571

Manufacture and assembly of power boilers at the above location only

EXPIRES:

June 16, 2018 CERTIFICATE NUMBER: 51.013

Buyar a. Erlen

Josep Louades Director, Conformity Assessment

13 14